

Date: Monday, 1/30/2006 8:08:29 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: PLUG
Job Number	: 25655		
Estimate Number	: 10930		
P.O. Number	: N/A	Part Number	: D2057
This Issue	: 1/30/2006 S.O. No. : N/A	Drawing Number	: D2057 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: B
Previous Run	: N/A	Material	: N/A
Written By	: See COMMENT Below		
Checked & Approved By	: 06.01.30		
Comment	: Est D 02.08.22 Make in Cobra KJ		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6R0750	6061-T6 Round Bar .750"	
		Comment: Qty.: 0.1050 f(s)/Unit Total : 10.5000 f(s) 6061-T6 Round Bar .750" Material: 6061-T6 (QQ-A-225/8) Ø0.75 Rod (M6061T6R0.750) Batch M19430	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL Make as per Dwg D2057 and Folio FA260. Break all sharp edges 0.015 max.Do not drill Ø0.191	
3.0	-QC6 QC7	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Stu19	
5.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Inspection Level 21	
Job Completion			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

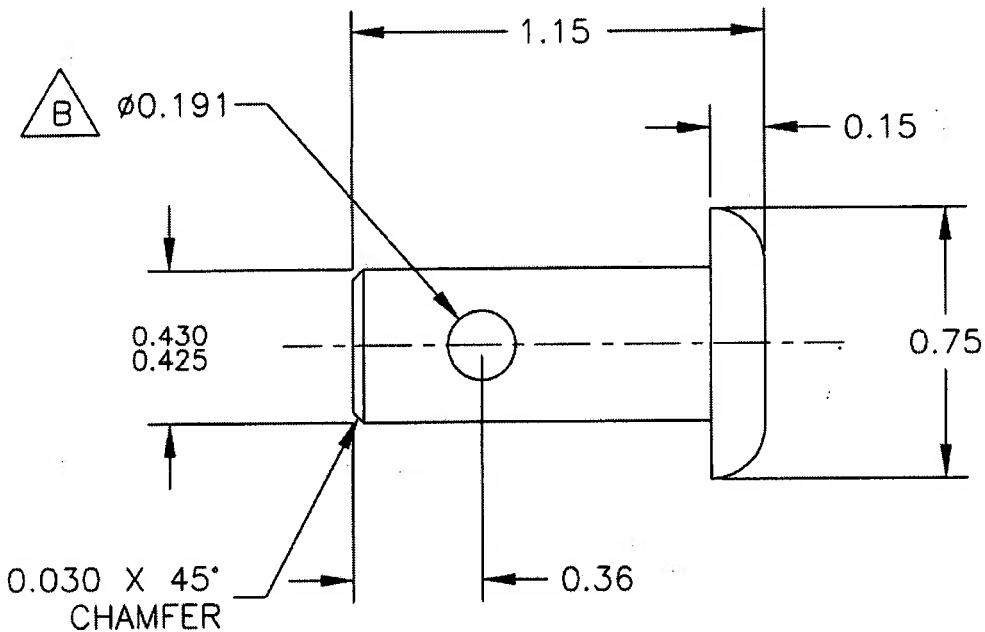
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/02/09  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN JB	DRAWN BY <i>JP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>JM</i>	APPROVED <i>KE</i>	DRAWING NO. D2057	REV. B SHEET 1 OF 1
DATE 98.10.15		TITLE PLUG	SCALE 2:1
A	92.03.13	NEW ISSUE	
B	98.10.15	REDRAWN 0.191 DIA WAS 0.187 DIA (TSR A1100)	

**RELEASED**  
98.10.16 PS

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 25655

MATERIAL: 6061-T6 ROD (QQ-A-225/8)

FINISH: NONE

BREAK ALL SHARP EDGES 0.015 MAX

TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD	Work Order:	
Description:	Part Number:	
Inspection Dwg:	Rev:	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

First Article       Prototype

Measured by:	BC	Audited by:	SD	Prototype Approval:	N/A
Date:	06.02.07	Date:	06.02.07	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	